

**SECTION L-3 Part A**  
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and Section L-1, Part B, Page 1*

# LUCAS

*Quality*

# EQUIPMENT

VOLUME 2

# WORKSHOP INSTRUCTIONS

## MOTOR CYCLE CONTROL BOX

### MODEL MCR2



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# LUCAS WORKSHOP INSTRUCTIONS

all climatic conditions. In cold weather the voltage required to charge the battery increases, whilst in warm weather the voltage of the battery is lower. The method of compensation takes the form of a bimetallic spring located behind the tensioning spring of the regulator armature. The bimetallic spring causes the operating voltage of the regulator to be increased in cold weather and reduced in hot weather, and thereby to compensate for the variations in charging current which would otherwise occur due to the changing characteristics of the battery. The bi-metallic spring also compensates for effects due to increases in resistance of the copper windings from cold to working temperatures.

## THE CUT-OUT

The cut-out is an automatic switch connected between generator and battery. It consists of a pair of contacts held open by a spring and closed magnetically when the engine is running fast enough to cause the generator voltage to exceed that of the battery. The battery will then be charged by the generator. On the other hand, when the speed is low or the engine is stationary the contacts open, thus disconnecting the generator from the battery and preventing a reverse current flowing from the battery through the generator windings. Like the regulator, operation of the cut-out is temperature-controlled by means of a bi-metallic tensioning spring.

## 2. SETTING DATA

### (a) CUT-OUT

Cut-in voltage:	6.3—6.7 volts
Drop-off voltage:	4.5—5.0 volts
Reverse current:	3.0—5.0 amps.

### (b) REGULATOR—Setting on open circuit.

10°C. (50°F.):	7.7—8.1 volts
20°C. (68°F.):	7.6—8.0 volts
30°C. (86°F.):	7.5—7.9 volts
40°C. (104°F.):	7.4—7.8 volts

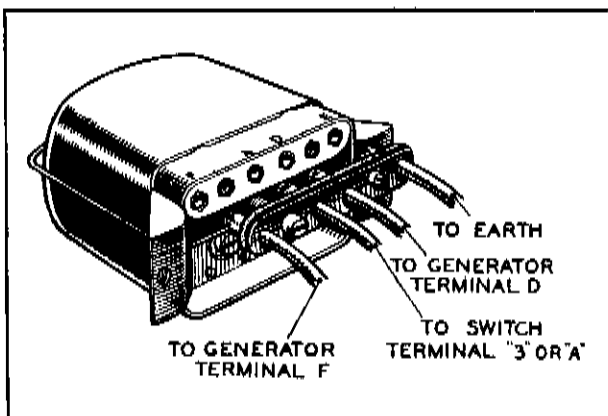


Fig. 3.  
External connections to control box

## 3. SERVICING

### (a) TESTING IN POSITION TO LOCATE FAULT IN CHARGING CIRCUIT

If the procedure given in SECTION L-2 shows the generator to be in order, proceed to check further as follows:

(i) First ensure that the wiring between battery and regulator is in order. To do this, disconnect the wire from the A terminal of the control box and connect the end of the wire removed to the negative terminal of a voltmeter. If necessary, remove the Control Box from the motor cycle.

NOTE These instructions are written for motor cycles fitted with positive-earth batteries. They will apply also to negative-earth machines if the stated polarity of any voltmeter connection is reversed.

Connect the positive voltmeter terminal to an earthing point on the motor cycle frame. If a voltmeter reading is given, the wiring is in order and the regulator must be examined.

(ii) If there is no reading, examine the wiring between battery and control box for defective cables or loose connections.

(iii) Re-connect the wire to terminal A.

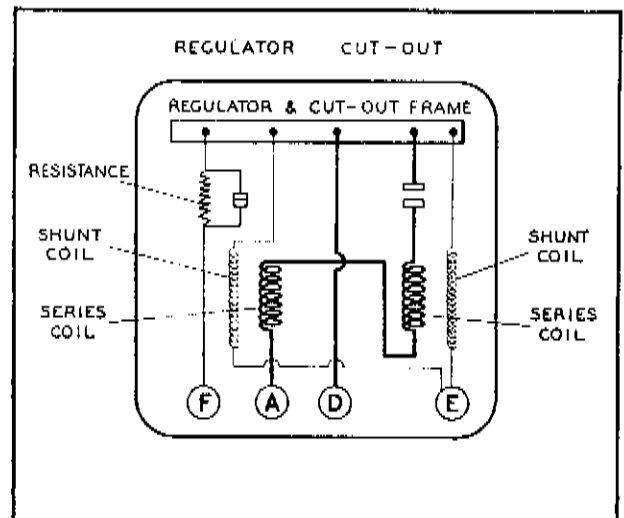


Fig. 4.  
Internal connections of control box

### (b) REGULATOR ADJUSTMENT

The regulator is carefully set during manufacture to suit the normal requirements of standard equipment and, in general, it should not be necessary to make further adjustments. However, if the battery does not keep in a charged condition, or if the generator output does not fall when the battery is fully charged it may be advisable to check the setting and re-adjust if necessary.



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It is important before altering the regulator setting on account of the battery being in a low state of charge, to check that its condition is not due to a battery defect or to a slipping generator drive.

## (i) ELECTRICAL SETTING

It is important that a good quality MOVING COIL VOLTMETER (0-10 volts) be available before attempting to adjust the regulator.

Disconnect the battery or, with coil ignition machines, disconnect control box terminal (A) Fig. 4; alternatively, place a piece of paper between the cut-out contacts, making sure that no paper fibres are left behind after removal.

Connect the negative lead of the moving coil voltmeter to the D terminal on the regulator (or generator), and connect the other lead from the meter to a convenient earth, e.g. control box terminal E.

Slowly increase the speed of the engine until the voltmeter needle "flicks" and then steadies; this should occur at a voltmeter reading between the limits given in Para. 2(b) on Page 2 for the appropriate temperature of the regulator.

If the voltage at which the reading becomes steady occurs outside these limits, the regulator must be adjusted.

Shut off the engine and remove the control box cover.

Refer to Fig. 5 and release locknut (A) holding adjusting screw (B) and turn the screw in a clockwise direction to raise the setting, or in an anti-clockwise direction to lower the setting. Turn the screw a fraction of a turn only at a time and then tighten the

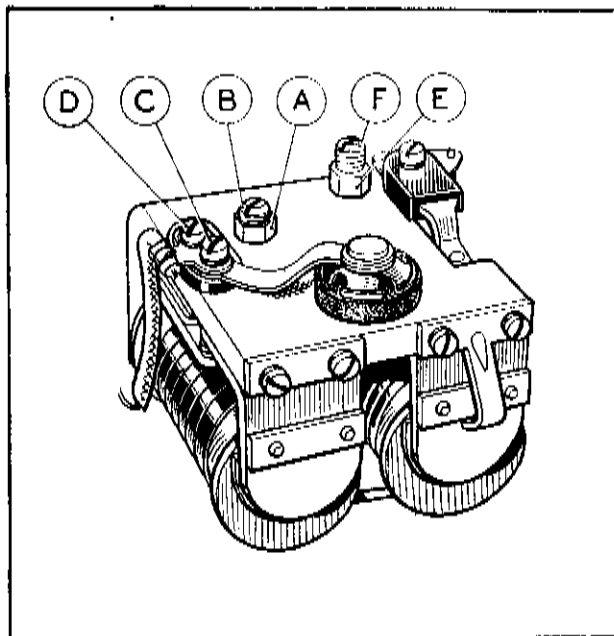


Fig. 5.  
Regulator and cut-out assembly

locknut. Repeat the open-circuit voltage test above until the correct setting is obtained.

Remake the original connections.

When the generator is run at a high speed on open circuit, it builds up a high voltage. Therefore, when adjusting the regulator, do not run the engine up to more than half throttle or a false voltmeter reading will be obtained. The adjustment should be completed within 30 seconds, otherwise heating of the shunt winding will cause an inaccurate setting to be made.

## (ii) MECHANICAL SETTING

The mechanical or air-gap settings of the regulator are accurately adjusted before leaving the works and provided that the armature carrying the moving con-

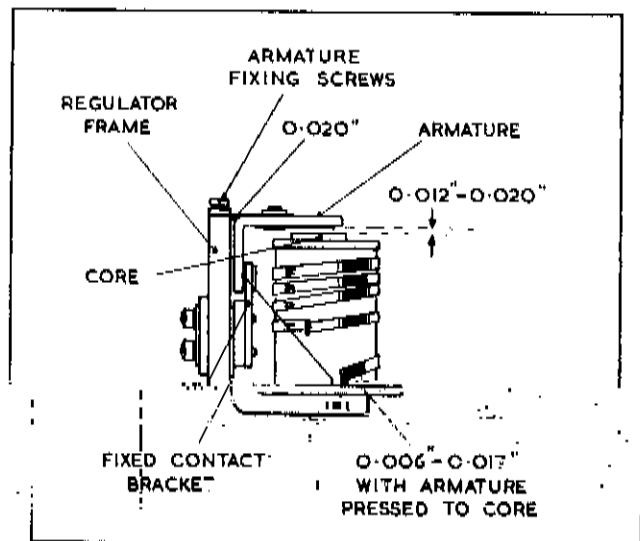


Fig. 6.  
Mechanical settings of regulator

tact is not removed, the regulator will not require further adjustment. If, however, the armature has been removed from the regulator, proceed as follows:—

Slacken the two armature fixing screws and also adjusting screw B. Insert a 0.020" feeler gauge between the back of the armature and the regulator frame. It is permissible for this gap to taper, either upwards or downwards, between the limits of 0.018" to 0.022".

With gauge in position, press back the armature against the regulator frame and tighten the two armature fixing screws. Remove the gauge and check the gap between the shim on the underside of the armature and the top of the core. This gap should be .012"—.020". If the gap is outside these limits correct by carefully bending the fixed contact bracket.

Remove the gauge and press the armature down, when the gap between the contacts should be .006"—.017".



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## (iii) CLEANING CONTACTS

After long periods of service it may be found necessary to clean the regulator contacts. These are made accessible by slackening the screws securing the plate carrying the fixed contact. It will be necessary to slacken the upper screw (C) a little more than the lower (D) so that the contact plate can be swung outwards (see Fig. 5). Clean the contacts with fine carborundum stone or fine emery cloth.

Carefully wipe away all traces of dust or other foreign matter with methylated spirits (de-natured alcohol). Re-position the contact plate and tighten the securing screws.

## (c) CUT-OUT ADJUSTMENT

### (i) ELECTRICAL SETTING

If the regulator setting is within the correct limits, but the battery is still not receiving current from the generator, the cut-out may be out of adjustment.

To check the voltage at which the cut-out operates, remove the control box cover and connect the voltmeter between terminals D and E. Start the engine and slowly increase its speed until the cut-out contacts are seen to close, noting the voltage at which this occurs. This should be between 6.3 and 6.7 volts at a fairly low engine speed.

If operation of the cut-out takes place outside these limits, it will be necessary to adjust. To do this, slacken the locknut (E) on the cut-out adjusting screw (F) and turn the screw in a clockwise direction to raise the voltage setting or in an anti-clockwise direction to reduce the setting. Turn the screw only a fraction of a turn at a time and tighten the locknut. Test after each adjustment by increasing the engine speed and noting the voltmeter reading at the instant of contact closure. Electrical settings must be made as quickly as possible to obviate temperature-rise effects.

If the cut-out fails to operate, there may be an open circuit in the wiring of the unit, in which case it should be removed for examination or replacement.

### (ii) MECHANICAL SETTING

If for any reason the armature has to be removed from the cut-out frame, care must be taken to obtain the correct air-gap settings on reassembly. These can be obtained as follows:

Slacken the two armature fixing screws, adjusting screw F and the screw securing the fixed contact.

Insert a 0.014" gauge between the back of the armature and the cut-out frame. (The air gap between the core face and the armature shim should now measure 0.011" - 0.015". If it does not, fit a new armature assembly.) Press the armature back against the gauge and tighten the armature fixing screws. With the gauge still in position, set the gap between the armature and the stop plate arm to 0.030" - 0.034" by carefully bending the stop plate arm. Remove the gauge and tighten the screw securing the fixed contact.

Insert a 0.025" gauge between the core face and the armature. Press the armature down on to the gauge. The gap between the contacts should now measure 0.002" to 0.006" and the drop-off voltage should be between the limits given in para. 2(a). If necessary, adjust the gap by carefully bending the fixed contact bracket.

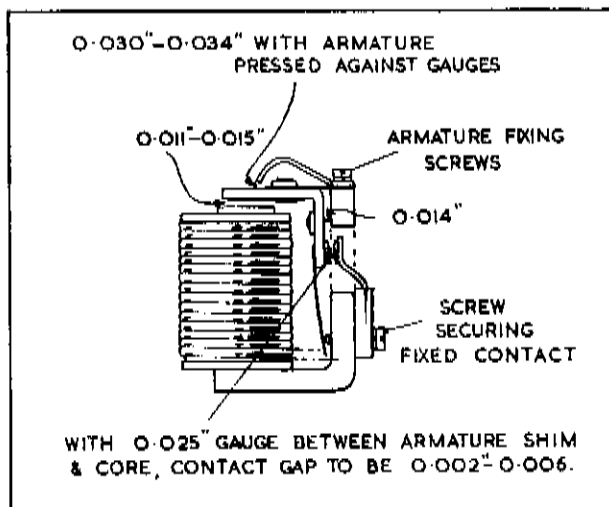


Fig. 7.  
Mechanical settings of cut-out

## (iii) CLEANING CONTACTS

If the cut-out contacts appear burnt or rough, place a strip of fine glass paper between the contacts then, with the contacts closed by hand, draw the paper through. This should be done two or three times with the rough side towards each contact. Wipe away all dust or other foreign matter, using a clean fluffless cloth moistened with methylated spirits (de-natured alcohol). Do not use emery cloth or a carborundum stone for cleaning cut-out contacts.

